

CARBIDE

NEW

Unibody-Design Femtosecond Lasers for Industry and Science

FEATURES

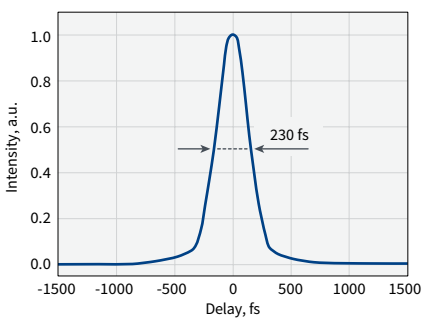
- Tunable pulse duration, 190 fs – 20 ps
- Maximum output of 120 W, 1 mJ or 80 W, 2 mJ
- Single-shot – 2 MHz repetition rate
- Pulse-on-demand and BiBurst for pulse control
- Up to 5th harmonic or tunable extensions
- Air-cooled model
- Compact industrial-grade design



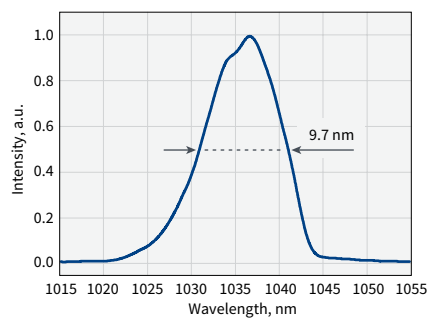
CARBIDE-CB3

CARBIDE is a series of femtosecond lasers combining high average power and excellent power stability. CARBIDE features market-leading output parameters without compromises to beam quality and stability. A compact and robust optomechanical CARBIDE design allows a variety of applications in top-class research centers, as well as display, automotive, LED, medical, and other industries. The reliability of CARBIDE has been proven by hundreds of systems operating 24/7 in the industrial environment.

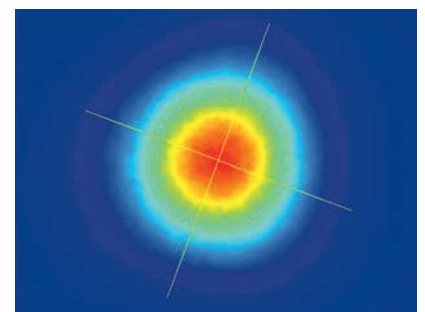
CARBIDE features high-power water-cooled (CB3) and air-cooled (CB5) models. The tunability of CARBIDE lasers enables our customers to discover the most efficient manufacturing processes. Tunable parameters include pulse duration (190 fs – 20 ps), repetition rate (single-shot – 2 MHz), pulse energy (up to 2 mJ), and average power (up to 120 W). A pulse-on-demand mode is available using the built-in pulse picker. The CARBIDE lasers can be equipped with industrial-grade modules, including but not limited to harmonic generators and optical parametric amplifiers.



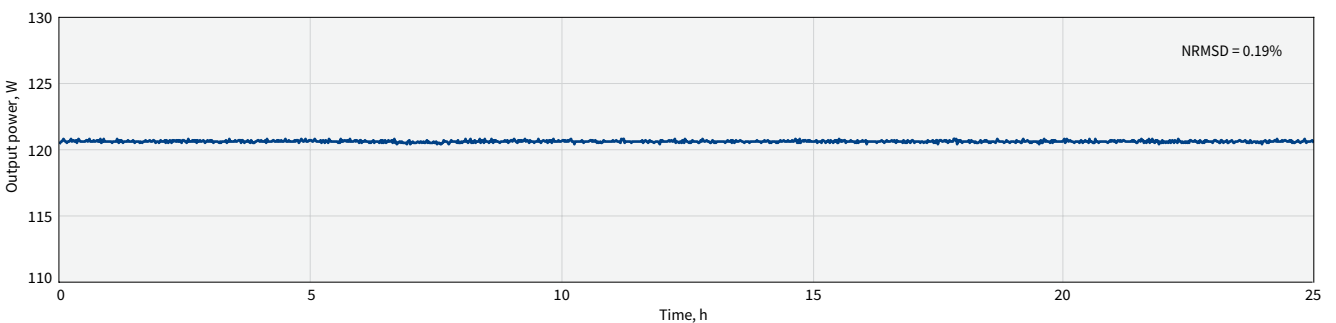
Typical pulse duration of CARBIDE-CB3



Typical spectrum of CARBIDE-CB3



Typical beam profile of CARBIDE-CB3



Long-term power stability of CARBIDE-CB3-120W

CARBIDE-CB3 SPECIFICATIONS

NEW

Model	CB3-20W	CB3-40W	CB3-80W	CB3-120W
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OUTPUT CHARACTERISTICS

Cooling method	Water-cooled			
Center wavelength ¹⁾	1030 ± 10 nm			
Maximum output power	20 W	40 W	80 W	120 W
Pulse duration ²⁾	< 250 fs		< 350 fs ³⁾	< 250 fs
Pulse duration tuning range	250 fs – 10 ps		350 fs – 10 ps	250 fs – 10 ps
Maximum pulse energy	0.4 mJ		0.8 mJ	2 mJ
Repetition rate	Single-shot – 1 MHz	Single-shot – 1 MHz (2 MHz on request)	Single-shot – 2 MHz	Single-shot – 1 MHz (2 MHz on request)
Pulse selection	Single-shot, pulse-on-demand, any fundamental repetition rate division			
Polarization	Linear, vertical; 1 : 1000			
Beam quality, M ²	< 1.2			
Beam diameter ⁴⁾	3.9 ± 0.4 mm	4.2 ± 0.4 mm	5.1 ± 0.7 mm	4.5 ± 0.5 mm
Beam pointing stability	< 20 µrad/°C			
Pulse picker	FEC ⁵⁾			
Pulse picker leakage	< 0.25%			
Pulse-to-pulse energy stability, 24 h ⁶⁾	< 0.5%			
Long-term power stability, 100 h ⁶⁾	< 0.5%			

MAIN OPTIONS

Oscillator output ⁷⁾	< 0.5 W, 120 – 250 fs, 1030 ± 10 nm, ≈ 65 MHz			
Harmonic generator ⁸⁾	515 nm, 343 nm, 257 nm, or 206 nm; see page 23			
Optical parametric amplifier ⁹⁾	320 – 10000 nm; see page 30			–
BiBurst option	Tunable GHz and MHz burst with burst-in-burst capability; see page 17			

PHYSICAL DIMENSIONS

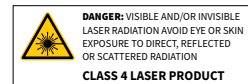
Laser head (L × W × H)	632 × 305 × 174 mm			
Chiller (L × W × H)	585 × 484 × 221 mm	680 × 484 × 307 mm		
24 V DC power supply (L × W × H) ¹⁰⁾	280 × 144 × 49 mm	320 × 200 × 75 mm		

ENVIRONMENTAL AND UTILITY REQUIREMENTS

Operating temperature	15 – 30 °C			
Relative humidity	< 80% (non-condensing)			
Electrical requirements	Laser	100 V AC, 7 A – 240 V AC, 3A; 50 – 60 Hz	100 V AC, 12 A – 240 V AC, 5 A; 50 – 60 Hz	
	Chiller	100 – 230 V AC; 50 – 60 Hz	200 – 230 V AC; 50 – 60 Hz	
Rated power	Laser	600 W	1000 W	2000 W
	Chiller	1400 W	2000 W	
Power consumption	Laser	500 W	900 W	1400 W
	Chiller	1000 W	1300 W	1700 W

¹⁾ Precise center wavelength for specific models available upon request.
²⁾ Assuming Gaussian pulse shape.
³⁾ Pulse duration can be reduced to < 250 fs if pulse peak intensity of > 50 GW/cm² is tolerated by the customer setup.
⁴⁾ FW 1/e², using maximum pulse energy.
⁵⁾ Provides fast energy control; external analog control input available. Response time – next available RA pulse.

⁶⁾ Under stable environmental conditions. Expressed as NRMSD (normalized root mean squared deviation).
⁷⁾ Available simultaneously, requires scientific interface. Contact sales@lightcon.com for details or customized solutions.
⁸⁾ Integrated. For external harmonic generator, refer to HIRO.
⁹⁾ Integrated. For more options and OPAs for -4mJ and -UP models, refer to ORPHEUS series of OPAs.
¹⁰⁾ Power supply can be different if optional 2 MHz version is selected.



CARBIDE-CB5 (AIR-COOLED) SPECIFICATIONS

Model	CB5		CB5-SP
OUTPUT CHARACTERISTICS			
Cooling method	Air-cooled ¹⁾		
Center wavelength ²⁾	1030 ± 10 nm		
Maximum output power	6 W	5 W	
Pulse duration ³⁾	< 290 fs		< 190 fs
Pulse duration tuning range	290 fs – 20 ps		190 fs – 20 ps
Maximum pulse energy	100 µJ	83 µJ	100 µJ
Repetition rate	Single-shot – 1 MHz		
Pulse selection	Single-shot, pulse-on-demand, any fundamental repetition rate division		
Polarization	Linear, vertical; 1 : 1000		
Beam quality, M ²	< 1.2		
Beam diameter ⁴⁾	2.1 ± 0.4 mm		
Beam pointing stability	< 20 µrad/°C		
Pulse picker	Included	Included ⁵⁾	Included
Pulse picker leakage	< 2 %	< 0.1 %	< 2 %
Pulse-to-pulse energy stability, 24 h ⁶⁾	< 0.5%		
Long-term power stability, 100 h ⁶⁾	< 0.5%		
MAIN OPTIONS			
Oscillator output	n/a		
Harmonic generator ⁷⁾	515 nm, 343 nm, 257 nm, or 206 nm; see page 23		
Optical parametric amplifier ⁸⁾	320 – 10000 nm; see page 30		
BiBurst option	n/a		
PHYSICAL DIMENSIONS			
Laser head (L × W × H)	631 × 324 × 162 mm		
Chiller	Not required		
24 V DC power supply (L × W × H)	220 × 95 × 46 mm		
ENVIRONMENTAL AND UTILITY REQUIREMENTS			
Operating temperature	17 – 27 °C		
Relative humidity	< 80% (non-condensing)		
Electrical requirements	100 V AC, 3 A – 240 V AC, 1.3 A; 50 – 60 Hz		
Rated power	300 W		
Power consumption	150 W		

¹⁾ Water-cooled version available on request.

²⁾ Precise center wavelength for specific models available upon request.

³⁾ Assuming Gaussian pulse shape.

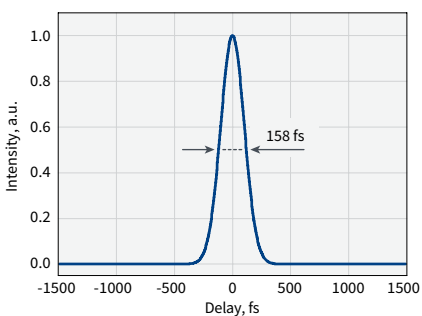
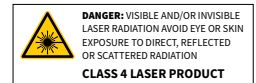
⁴⁾ $FW\ 1/e^2$, using maximum pulse energy.

⁵⁾ Enhanced contrast AOM. Provides fast amplitude control of output pulse train.

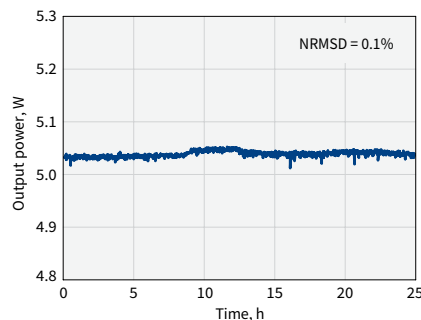
⁶⁾ Under stable environmental conditions. Expressed as NRMSD (normalized root mean squared deviation).

⁷⁾ Integrated. For external harmonic generator, refer to HIRO.

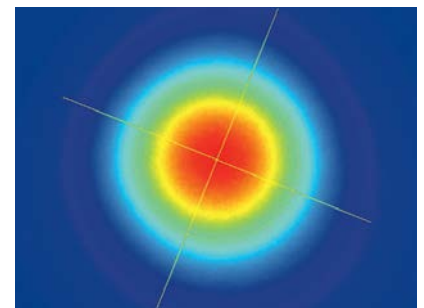
⁸⁾ Integrated. For stand-alone OPAs, refer to ORPHEUS series of OPAs.



Typical pulse duration of CARBIDE-CB5

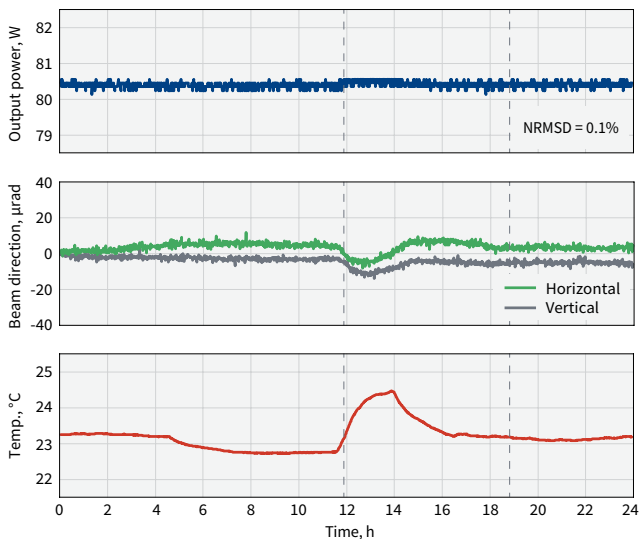


Long-term power stability of CARBIDE-CB5

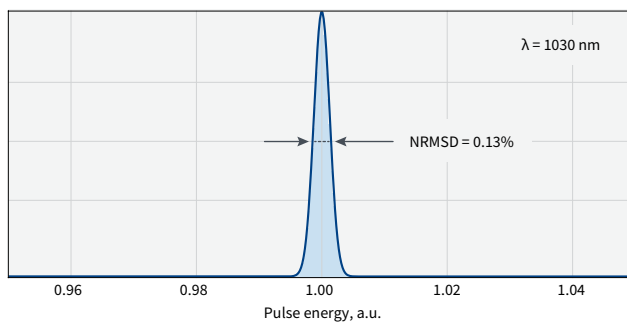


Typical beam profile of CARBIDE-CB5

STABILITY MEASUREMENTS

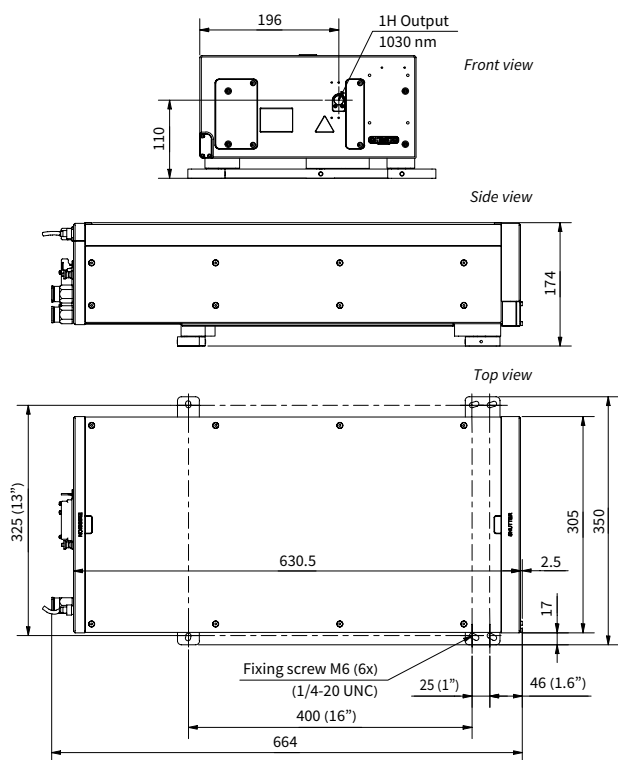


CARBIDE-CB3 output power and beam direction with power lock enabled, under varying environmental conditions

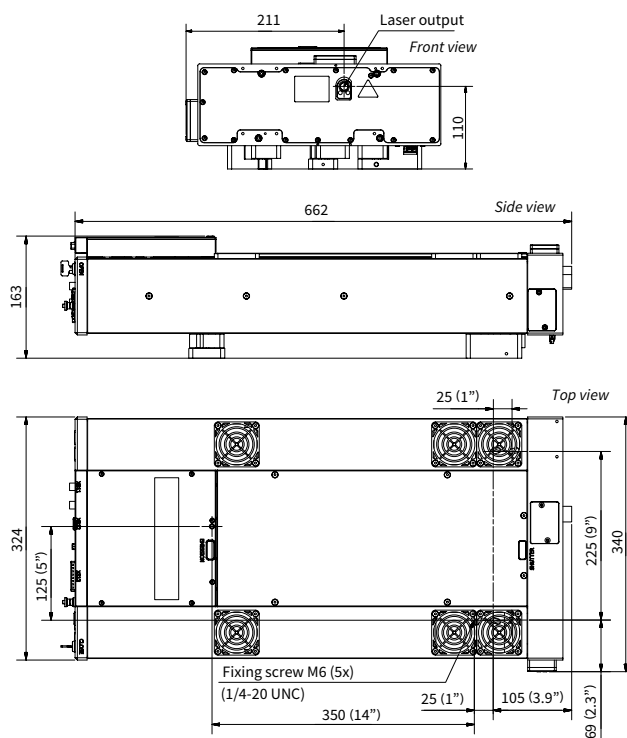


Typical pulse-to-pulse energy stability

DRAWINGS



Drawing of CARBIDE-CB3



Drawing of air-cooled CARBIDE-CB5 with attenuator