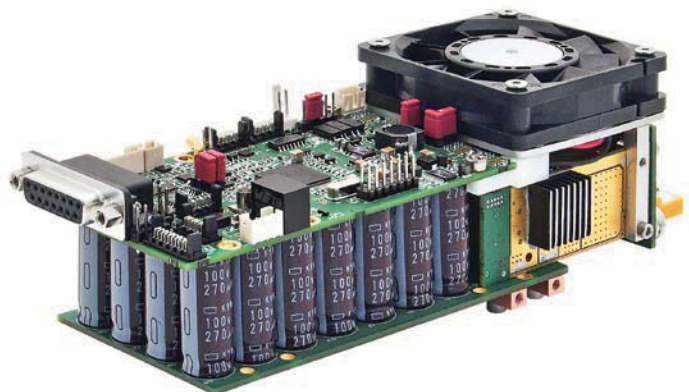


# Laser Diode Drivers

## UNIVERSAL LASER DIODE DRIVER uniLDD

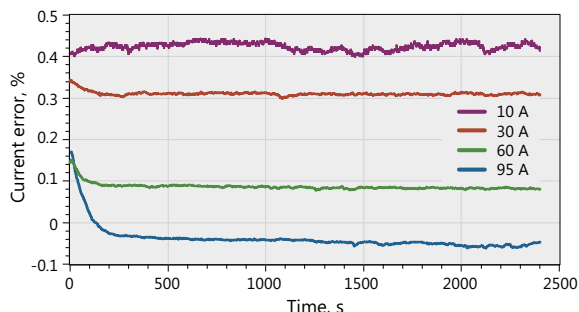


uniLDD is DC input power converter designed to supply CW or pulsed current for single emitter, bar or stacked laser diode in Constant Current Mode (or CC mode). It can be installed either as unit assembled either as set of open PCB boards or as standalone unit. The standalone unit is uniLDD enclosed together with the power supply.

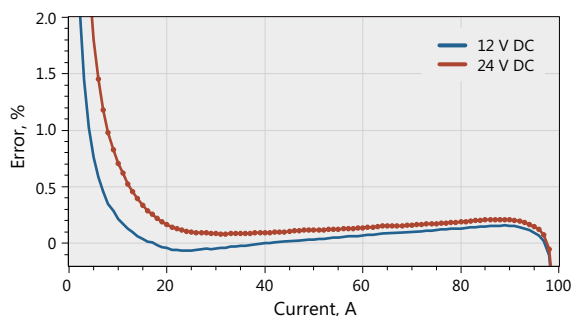
### FEATURES

- ▶ Economical OEM module
- ▶ Wide current range
- ▶ Wide diode compliance voltage range
- ▶ Storage capacitor option for pulse mode
- ▶ Storage capacitor charger (current limit) option pulse mode
- ▶ Latest DSP based control technology
- ▶ Frequency response analysis feature allows easy compensation to achieve stable operation with any load and connection cables combination in both CW and QCW modes.
- ▶ High efficiency switching mode converter
- ▶ Multi-phase low ripple power stage
- ▶ Board fan and unit fan PWM controllers
- ▶ Low current ripple
- ▶ Low current drift
- ▶ TEC controller option
- ▶ Analog and digital control interfaces
- ▶ Easy configuration

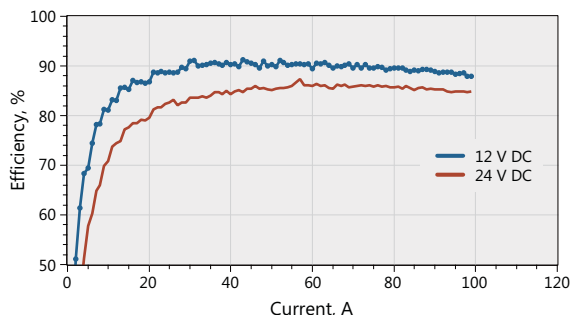
uniLDD current drift.  
From cold start  
for different currents



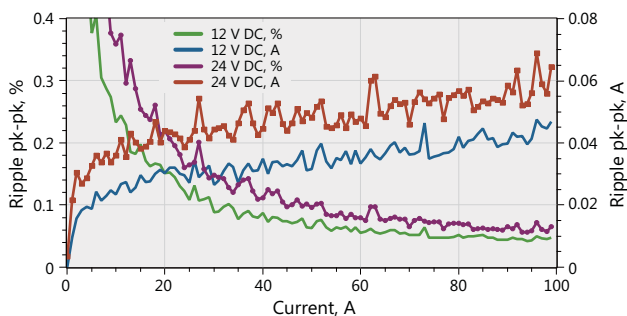
uniLDD current error.  
12 V and 24 V DC power,  
2 V junction + 10 MΩ  
series R load



uniLDD efficiency.  
12 V and 24 V DC power,  
2 V junction + 10 MΩ  
series R load



uniLDD ripple current.  
12 V and 24 V DC power,  
2 V junction + 10 MΩ  
series R load



## SPECIFICATIONS

| Parameter  | Value  | Notes  |
|--|--|--|
| <b>INPUT</b>   |  |  |
| Voltage, power stage                                       | 12 ... 90 V DC   | Control and power stage may share single supply 12...30 V  |
| Voltage, control stage                                     | 12 ... 30 V DC   |  |
| <b>OUTPUT, CW mode</b>                                     |  |  |
| Diode compliance voltage                                   | 1 ... 28 V   | Up to 95% of power stage supply voltage  |
| Max current  | 15 A – 100 A   | See CONFIGURATION for max current values   |
| Current ripple   | 0.1 % pk-pk  | DC ... 100 kHz bandwidth, in $\times 0.5$ ... $\times 1$ of max current range                        |
| Current drift  | < 0.2 %  | Cold start, 8 h period, after 5 min warm up  |
| Bandwidth of $I_{\text{programm}}$ control input frequency | > 10 kHz   | At minimal connection cable inductance   |
| <b>OUTPUT, OCW (Pulse mode)</b>                            |  |  |
| Diode compliance voltage                                   | 1 ... 80 V   |  |
| Max pulse current  | 60 A – 400 A   | See CONFIGURATION for max current values   |
| Current pulse raise  | < 5 $\mu$ s  | At minimal connection cable inductance and sufficient power stage voltage                            |
| Max RMS current  | 100 A  | 80 A for diode compliance voltage >28 V  |
| Current pulse amplitude stability                          | 0.1% pk-pk   | In $\times 0.5$ ... $\times 1$ of max current range  |
| Current drift  | < 0.2 %  | Cold start, 8 h period, after 5 min warm up  |
| <b>ENVIRONMENT</b>   |  |  |
| Operating temperature                                      | 0 to 40 °C   | De-rate current at higher temperature  |
| Cooling  | Forced air, installed or external shared fan               | Inquire for conduction cooled version  |
| <b>PROTECTIONS</b>   |  |  |
| Current transient protection and shut-down                 |  |  |
| Open circuit shut-down                                     |  |  |
| Power voltage brownout shut-down                           |  |  |
| Over temperature shut-down                                 |  |  |
| Interlock shut-down  |  |  |
| <b>AUXILIARY OUTPUTS</b>                                   |  |  |
| +5 V @ 200 mA  |  |  |
| +15 V @ 100 mA   |  |  |
| -15 V @ 100 mA   |  |  |
| <b>CONFIGURATIONS</b>                                      |  |  |
| Operation mode   | CW, QCW (pulse)  |  |
| Max current, CW mode                                       | 15 A, 25 A, 50 A, 100 A                                    |  |
| Max current, pulse mode                                    | 60 A, 100 A, 200 A, 400 A                                  | $I_{\text{RMS}} \leq 100$ A, duty factor $\leq 20$ %   |
| Max power stage voltage                                    | 28 V (CW, QCW) and 90 V (QCW)                              |  |
| <b>PHYSICAL CHARACTERISTICS</b>                            |  |  |
| Assembly size long version (L×W×H)                         | 190 × 68 × 55 mm   | 15 mm fan included   |
| Assembly size short version (L×W×H)                        | 120 × 63 × 50 mm   | for currents < 50 A, fan excluded  |
| Connectors   | Analog control – DSUB-15                                   | Pin-out resembles standard interface of LDN series diode drivers from Lumina Power                   |
|  | Digital control – Molex Picoflex                           | 6 pin and 10 pin connectors  |
|  | DC power input – Multiple                                  |  |
| <b>DIGITAL CONTROL INTERFACE</b>                           |  |  |
| CAN bus  | Proprietary Ekspla protocol                                | Protocol description, control application, libraries and programming samples are provided on request |
|  | "CAN Open" stack   | may be added on request  |
| RS232 port   | ASCII text command protocol                                |  |
|  | Proprietary Ekspla CAN messages tunnel over RS232 protocol | Control application, libraries and programming samples are provided                                  |

## Notes:

- Max current is transient protection upper setting. Laser diode EOL nominal current should be 95% or less of this value.
- Parallel connection of several drivers can be used above 100 A in CW and 400 A in QCW.

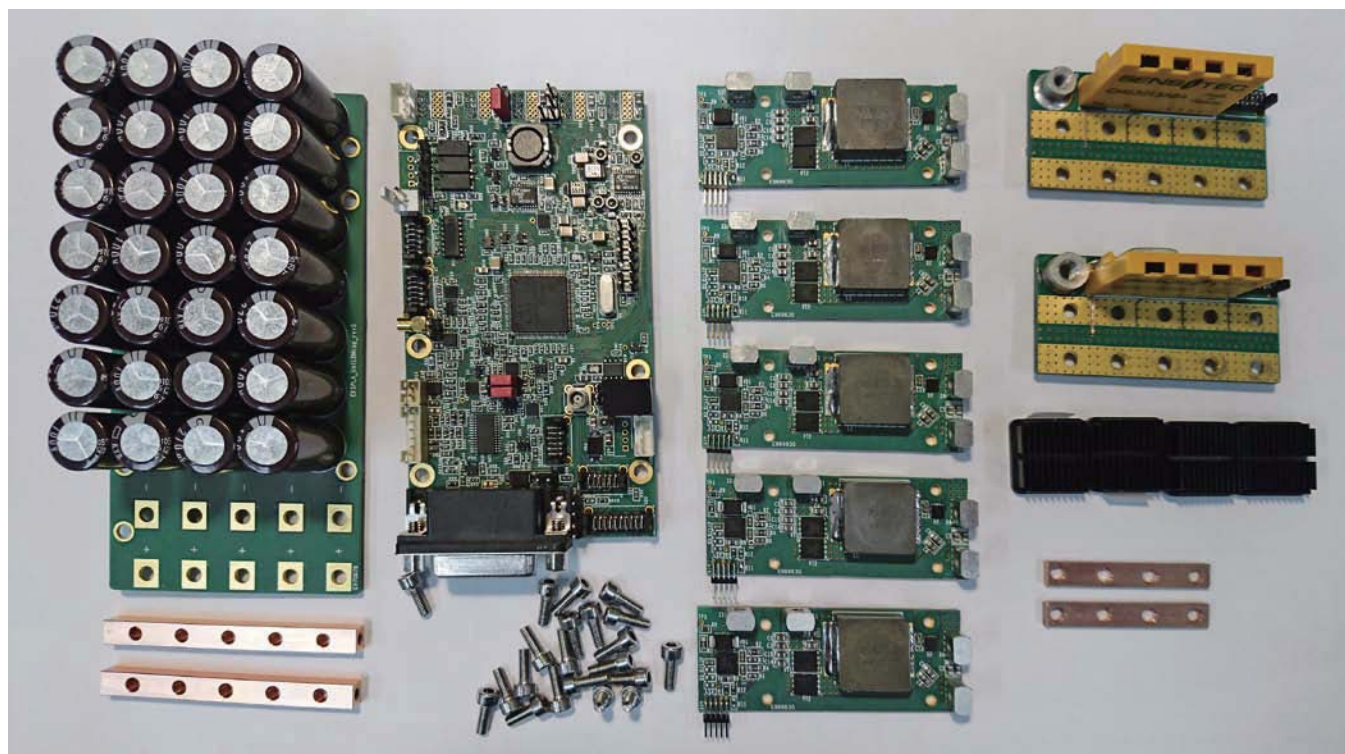
**ANALOG INTERFACE PINOUT, 15-PIN D-SUB, FEMALE**

| Pin    | Signal name              | Direction                           | Voltage level  | Description   |
|--------|--------------------------|-------------------------------------|--|---|
| 1      | Enable                   | Input                               | TTL, LVTTTL  | The enable function pulls the RTO signal high   |
| 2      | Ready to Operate (RTO)   | Input/Output through 330 Ω resistor | >2.4 V driver output is active, <0.5 V output is clamped | RTO is tied to "High" by the driver when "Enable" input is High. Alarms clamp RTO low and disable driver output. External device may clamp RTO to GND and disable driver output. RTO allows to join fault circuits of several drivers connected in parallel |
| 3      | Interlock                | Input                               | 10 kΩ pull up to 3.3 V, LOW ≤ 0.4 V                      | The Interlock function can be connected to external safety or machine protection switches such as door or temperature switches. Open = OFF Connect to GND = RUN   |
| 4      | GND                      |                                     |  |   |
| 5      | V <sub>out</sub> monitor | Output                              | V <sub>out</sub> , driver output voltage                 | The output voltage monitor. V <sub>out</sub> = Diode compliance voltage + voltage drop on connection wires  |
| 6      | I <sub>out</sub> monitor | Output                              | 0–12 V * = 0 – I <sub>out</sub> max                      | The output current monitor  |
| 7      | I <sub>program</sub>     | Input                               | 0–9 V * = 0 – I <sub>out</sub> max                       | Output current setting or modulating by applying a voltage, CW and Pulse mode   |
| 8      | Pulse control            | Input                               | TTL, LVTTTL positive pulse                               | Trigger input for pulse mode. Pulse rise will trigger current pulse of preset width   |
| 9      | GND                      |                                     |  |   |
| 15     | GND                      |                                     |  |   |
| 10, 11 | +5V                      | Output                              | +5V  | Auxiliary, 200 mA   |
| 12     | -15V                     | Output                              | -15V   | Auxiliary, 100 mA   |
| 13, 14 | +15V                     | Output                              | +15V   | Auxiliary, 200 mA   |

\* Subject to change.



CW version. Capacitors bank is excluded



Modular design. Required features and specifications are achieved by combining different boards to one module