

GRAVER series

High-power industrial ns-laser



GRAVER series provide industrial grade DPSS nanosecond lasers with adjustable repetition rate and high peak power. With rugged and compact design, these lasers have been a versatile tool for a variety of industrial material processing applications.

FEATURES

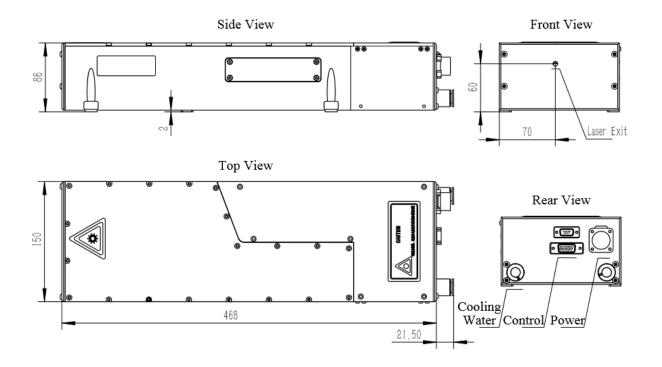
- **35W** at 1064nm /**30W** at 532nm
- Short pulse width <10 ns@40kHz
- High peak power >70kW
- High beam quality $M^2 < 1.2$
- Compact, sealed and rugged industrial grade design
- Fully detachable umbilical

APPLICATIONS

- Cutting and Drilling PCBs
- Cutting and Machining Ceramics
- Solar Cell Scribing
- Touch Panel Manufacturing

GRAVER Laser Head Mechanical Specifications

Unit:mm



GRAVER series Specifications



High-power industrial ns-laser

Beam characteristics

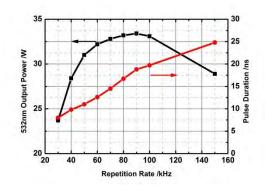
Version	GI	GRAVER-1064-35			GRAVER-532-30		
Wavelength (nm)		1064			532		
Repetition Rate ¹ (kHz)		30 – 150					
Average Power (W)	Average Power (W) at Different Rep. Rates ²						
	40kHz	80kHz	120kHz	40kHz	80kHz	120kHz	
	35	40	36	28	32	30	
Pulse Energy (μJ)		Pulse Energy (µJ) at Different Rep. Rates					
	40kHz	80kHz	120kHz	40kHz	80kHz	120kHz	
	875	500	300	700	400	250	
Peak Power (kW)		Peak Power (kW) at Different Rep. Rates					
	40kHz	80kHz	120kHz	40kHz	80kHz	120kHz	
	62.5	21	10	70	24	11.4	
Beam Spatial Profile	$TEM_{00} (M^2 < 1.2)$						
Pulse width ³ (ns)		<14@40kHz <10@40kHz				Ž	
Energy Stability (RMS)		<2%					
Power Stability ⁴ (RMS)		<2%					
Polarization Ratio		>100:1					
Beam Circularity (%)		>85%					
Pointing Stability ⁵ (μrad/°C)		<50					
Beam Divergence ⁶ (mrad)		<2					
Beam Waist Diameter (mm)		~0.40±10%					
Beam Diameter ⁷ (mm)		~0.75±10%					
Beam Waist Location ⁸ (mm)		-162±10%					

General characteristics

AC Input	220 VAC ±5% 50-60Hz		
Power Consumption	<500W (typical 35W at 40kHz&1064nm)		
Cooling Type	Closed-loop water cooling		
Operating Conditions	Temperature 15-35℃ Humidity <65%		
Warm-Up Time	<40min		

NOTES

- 1.All specifications at 1064/532nm and 40kHz repetition rate unless otherwise noted.
- 2.Please provide operating Rep. rate for optimum output power.
- 3. Please provide operating pulse duration for optimum the output power.
- 4. Average in 8 hours with room temperature variation $\delta T < 3^{\circ}C$.
- 5. Maximum deviation from beam mean centroid.
- 6. Full angle for 86.5% of energy.
- 7.At the window of the laser head.
- 8."+" indicates the waist locates out of the laser head according to the window, while
- "-" indicates the waist is inside the laser head.



Grace Laser Technology Co., Ltd.

Ju Hong BLDG B, Area B, Airport Industrial Park, Shunyi District, Beijing, China Postcode: 101318

Tel: +86 010-60401920 Fax: +86 010-60401720

Web: www.gracelaser.com

Email: sales@gracelaser.com



www.phototechnica.co.jp

ICA フォトテクニカ株式会社

〒336-0017 埼玉県さいたま市南区南浦和 1-2-17 TEL:048-871-0067 FAX:048-871-0068 e-mail:voc@phototechnica.co.jp